

SEAT SWIVEL BASE

T2 BAY 1974-1979, T25 1979-1992

JK part numbers: J18046

Note: Floor mounting bolts not included



Tools required:

- (a) Centre punch
- (b) A drill
- (c) 3mm and 8.5mm drill bit
- (d) Hammer
- (e) 4mm and 5mm Allen keys
- (f) Long nose pliers

FITTING GUIDE

1. The first thing to install your swivel seat base is to remove the seat. This is done simply by lifting the lever (1) and sliding the seat forwards until it stops. To release the seat fully lift the lever (2) and the seat will then slide fully off the seat rails.



2. Once the seat is removed, you will see a plastic insert on one of the runners. This will need to be removed and put to one side.

To remove it simply lift it up at the front over the hole and pull it out towards the front of a vehicle as shown.

NOTE: Be careful not to lose it as this will be fitted to the swivel seat base.



N.B. Whilst every attempt is made to ensure that these instructions are as accurate and clear as possible, we cannot be held responsible for misinterpretation of these instructions or for any subsequent accident or damage caused through mis-fitted parts.

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3. When the swivel seat base is installed, it covers the access door to the under seat compartment. The front portion of the door will need to be removed to enable the compartment to be used.



4. Position the swivel seat base over the vehicle runners. You can see that only four of the holes line up, there is a larger diagram on the last page giving you dimensions to drill out the two extra holes. Please note that also two of the existing holes in the runners need to be drilled out to 8.5mm, again full details are on the last page.

5. To make it easier to access some of the countersunk screws it will be necessary to swivel the seat base. The diagram on the last page lists all the parts and where they go. The M6 tapping plates at the rear push under the runner.



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6. Remember the plastic insert you removed, well hopefully you haven't lost it as its now time to refit it. It just goes back on the way it came off except for this time it needs to go on the new swivelling seat base.



7. The last job to do is to put your seat back into its runners. Before you do this though make sure you have removed any swarf from the runners. Rotate the seat base back into its forward position until it locks into place then push the seat onto the runners until it clicks past the stop.

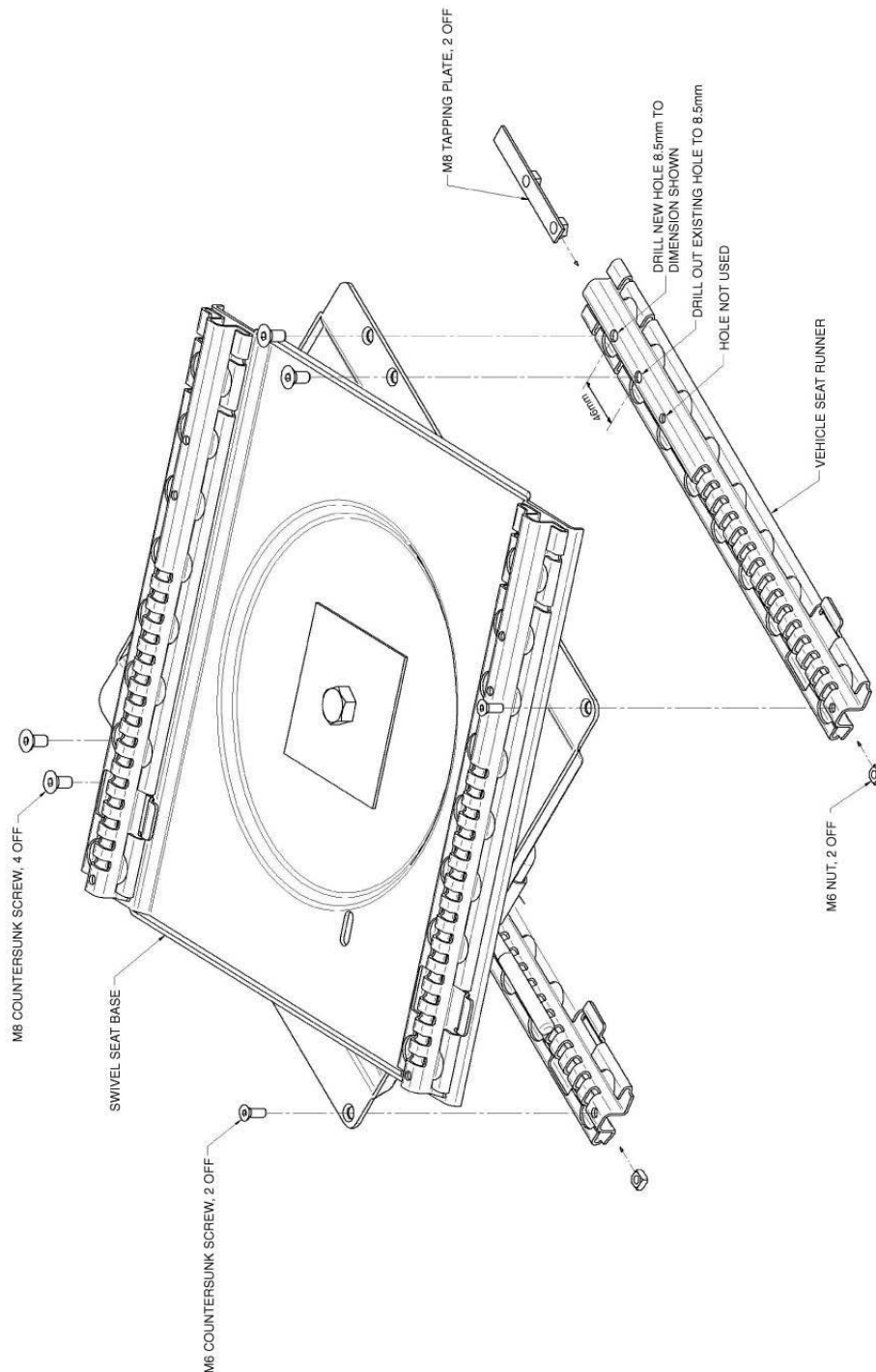


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