

SPORTSCRAFT SEAT SWIVEL BASE

T4 1997-2003

JK part numbers: J18042



FITTING GUIDE

- 1.** To remove the original seat, unscrew the slide rails with original seat from the seat box. You can achieve this by sliding the seat all the way back to remove the front screws, then slide forward to remove the rear screws. Once that is done, you can then remove the seat with slide rails attached from the seat box.
- 2.** To Install the seat swivel using the original VW seat, place the original seat with slide rails on the top plate of the swivel and secure with the original screws or the 4 'M8 x 16'. Rotate the swivel 45 degrees to reveal the lower mounting points and secure with the 4 countersunk screws, 'M8 x 25'.

Mounting screws:

4 pcs ISO 10642 Hexagon socket countersunk head screws M8 x 25

4 pcs ISO 4762 Hexagon socket head cap screws M8 x 16

The max. Tightening torque for screws M8 x 25 and M8x16 is 25 Nm.

N.B. Whilst every attempt is made to ensure that these instructions are as accurate and clear as possible, we cannot be held responsible for misinterpretation of these instructions or for any subsequent accident or damage caused through mis-fitted parts.